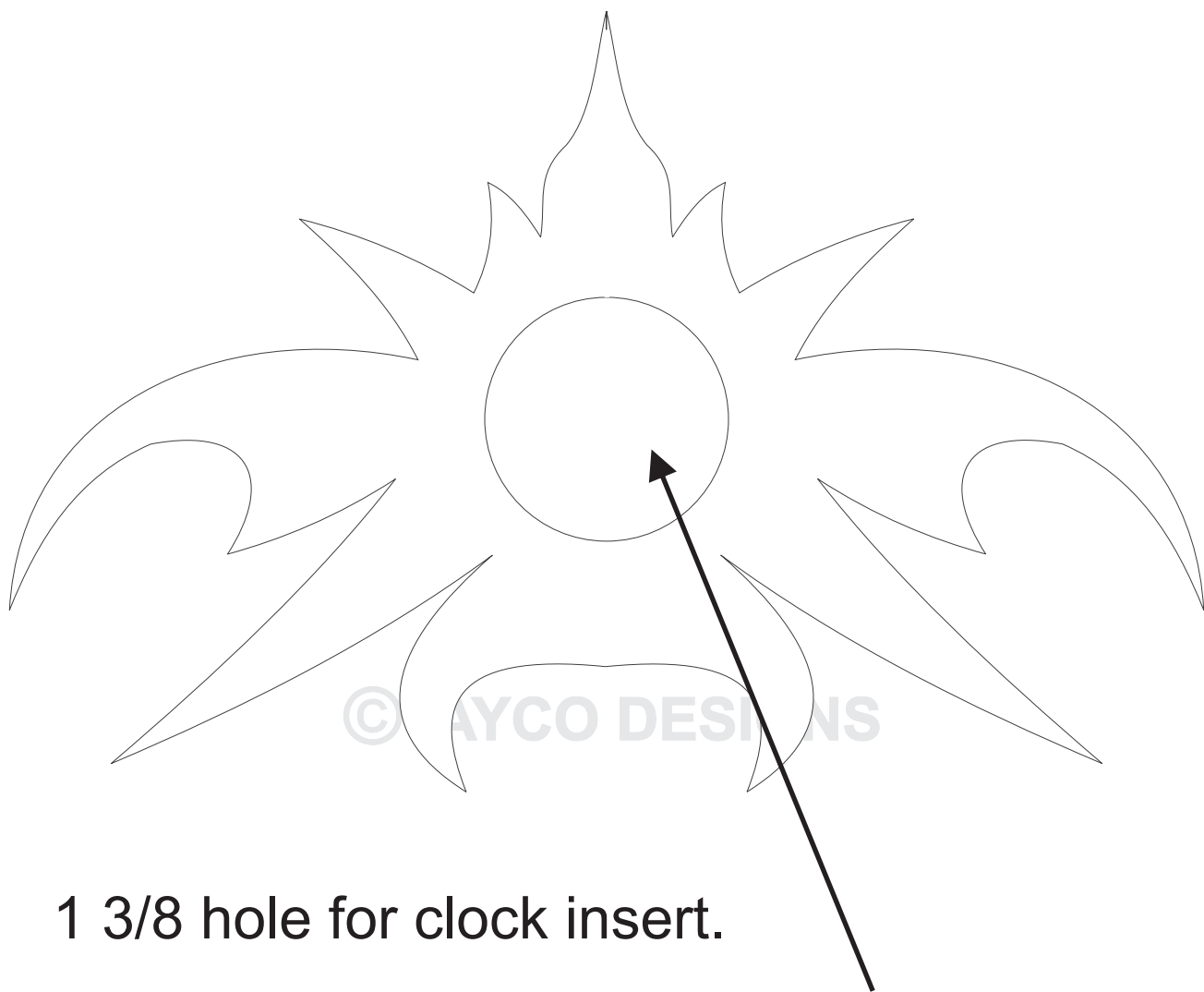


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1 3/8 hole for clock insert.

Use a 1 7/16 clock insert  
found at most craft or woodworking stores.